



In October 2017, Concrete Canvas® GCCM\* (CC) was used to create artificial rockwork at the Salwa Resort Water & Adventure Park in Qatar.

Traditional sprayed concrete would typically be used, however, Rousse Contracting Co. (RCC) was approached by a consultant who suggested CC as an alternative. Following a series of technical evaluations, CC5™ was specified for the construction of more than 70,000m<sup>2</sup> of canyoning and rockwork. CC's lightweight, waterproof, fire resistant properties and its ability to be easily manipulated and installed inspired the concept and lead to its specification. The works were carried out by RCC and Al Ali Engineering Co. W.L.L. with consultancy and designs provided by European AWJ.

Creating the Artificial Rockwork consists of forming metal cages in the shapes of natural rocks and coating them with CC. The primary shape is then coated with Cement Plaster which in turn is textured, carved, and scenically painted to mimic real rocks.

The CC, when placed on the steel caging, follows the contours and recesses where its fixed in place with Hog Ties and hydrated. Due to the hot climate, the CC was hydrated four times at intervals of 25 minutes and cured for 3 days. The use of CC has increased productivity and has been cost effective on the overall project by using a lighter metal structure and space frames compared to what is normally required to hold the heavy weight of conventional sprayed concrete. A total of 38,400m<sup>2</sup> of CC5<sup>™</sup> material was installed in extremely hot weather conditions, often reaching 50°C.

\*Geosynthetic Cementitious Composite Mat

















Wire frame constructed to create rock form

























careful carving and paint detailing make the hollow sculptures look realistic